ARO®

ARO Piston Pumps Selection Guide

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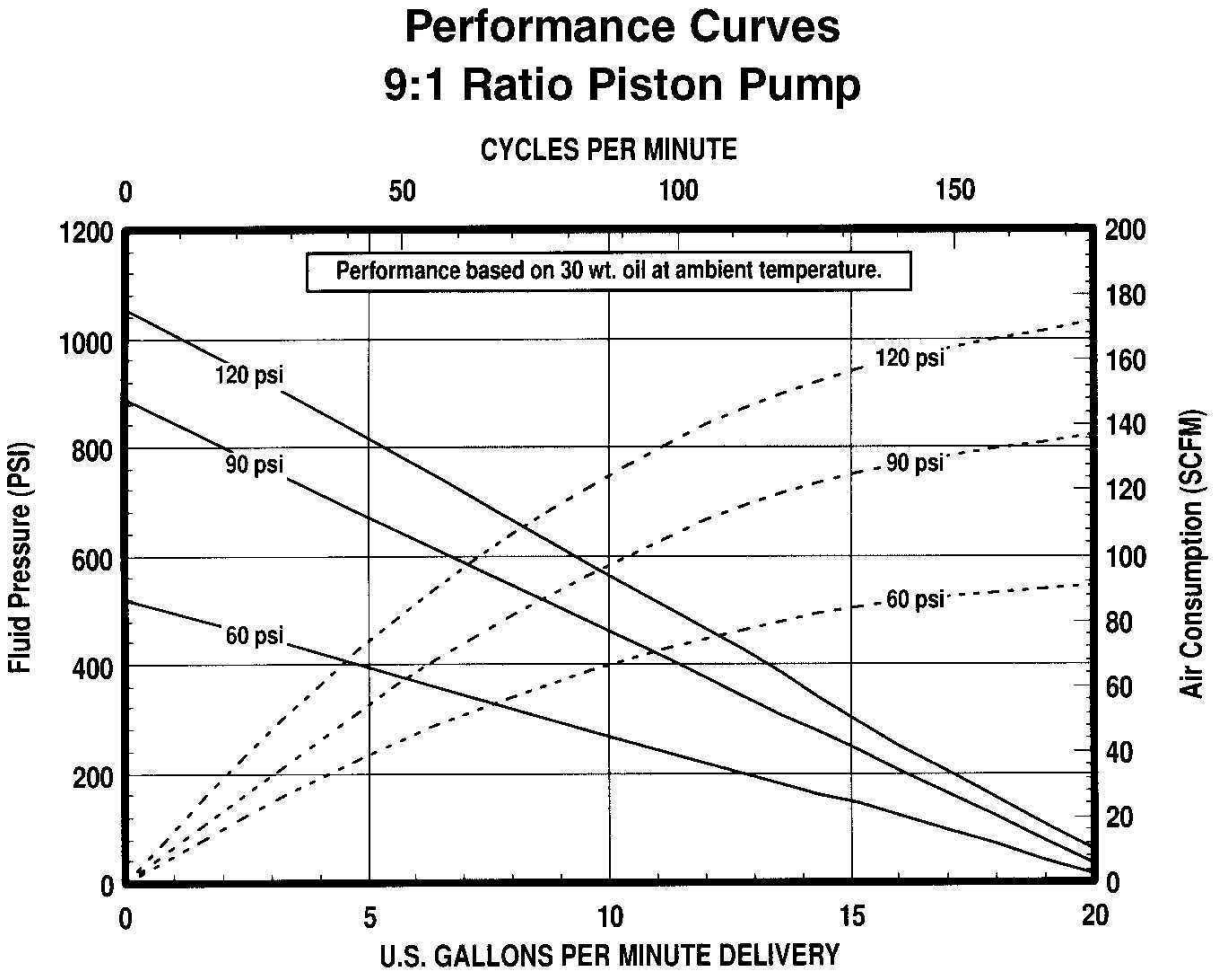
Reading Performance Curves



- Use curves to determine if a pump can meet the application requirements
- The X-Axis indicates flow
- The Y-Axis indicates fluid pressure

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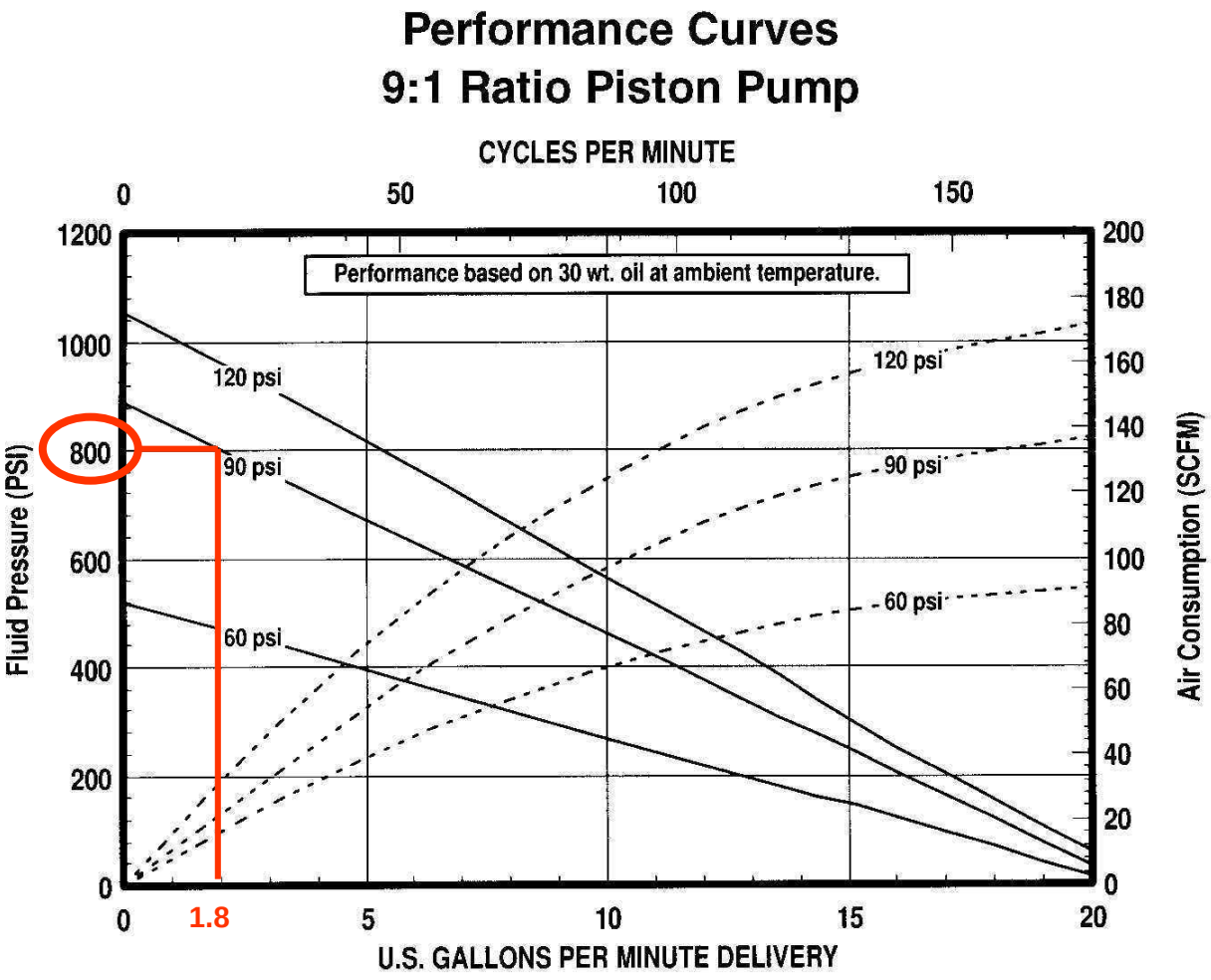
Determine Fluid Flow



- Example Calculation:
  Back Pressure = 800 psi
  Air = 90 psi
  Flow = 1.8 gpm
- Plot 800 psi on Y-Axis until it meets the 90 psi line. Plot down to the X-Axis (flow)
- In this example the pump is capable of delivering around 1.8 gpm

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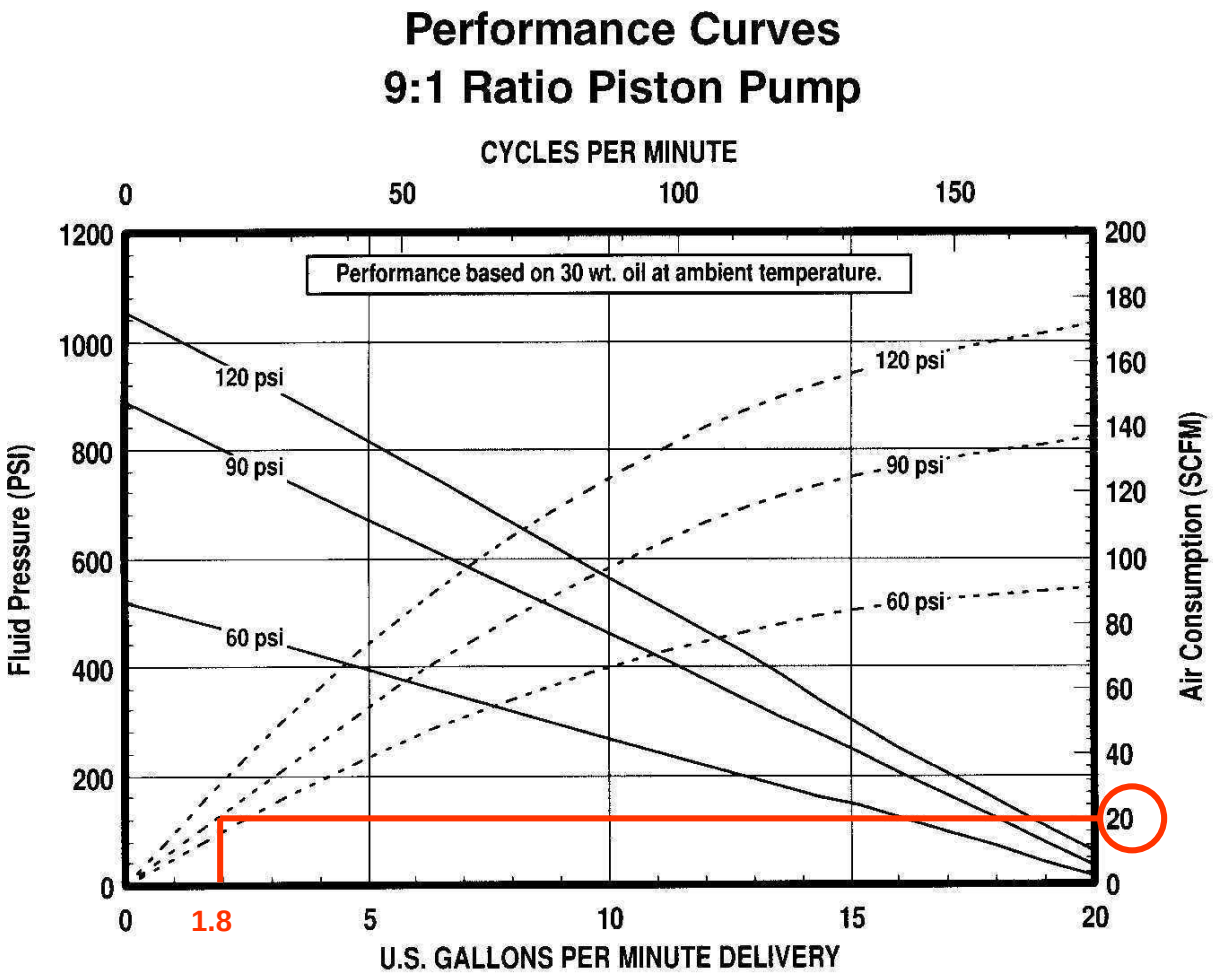
Determine Air Consumption



- Example Calculation:
  Back Pressure = 800 psi
  Air = 90 psi
  Flow = 1.8 gpm
- Plot 1.8 gpm on the X-Axis. Move up until you intersect the 90 psi curve, then plot over to the SCFM axis
- The pump will use about 20 scfm of air in this application

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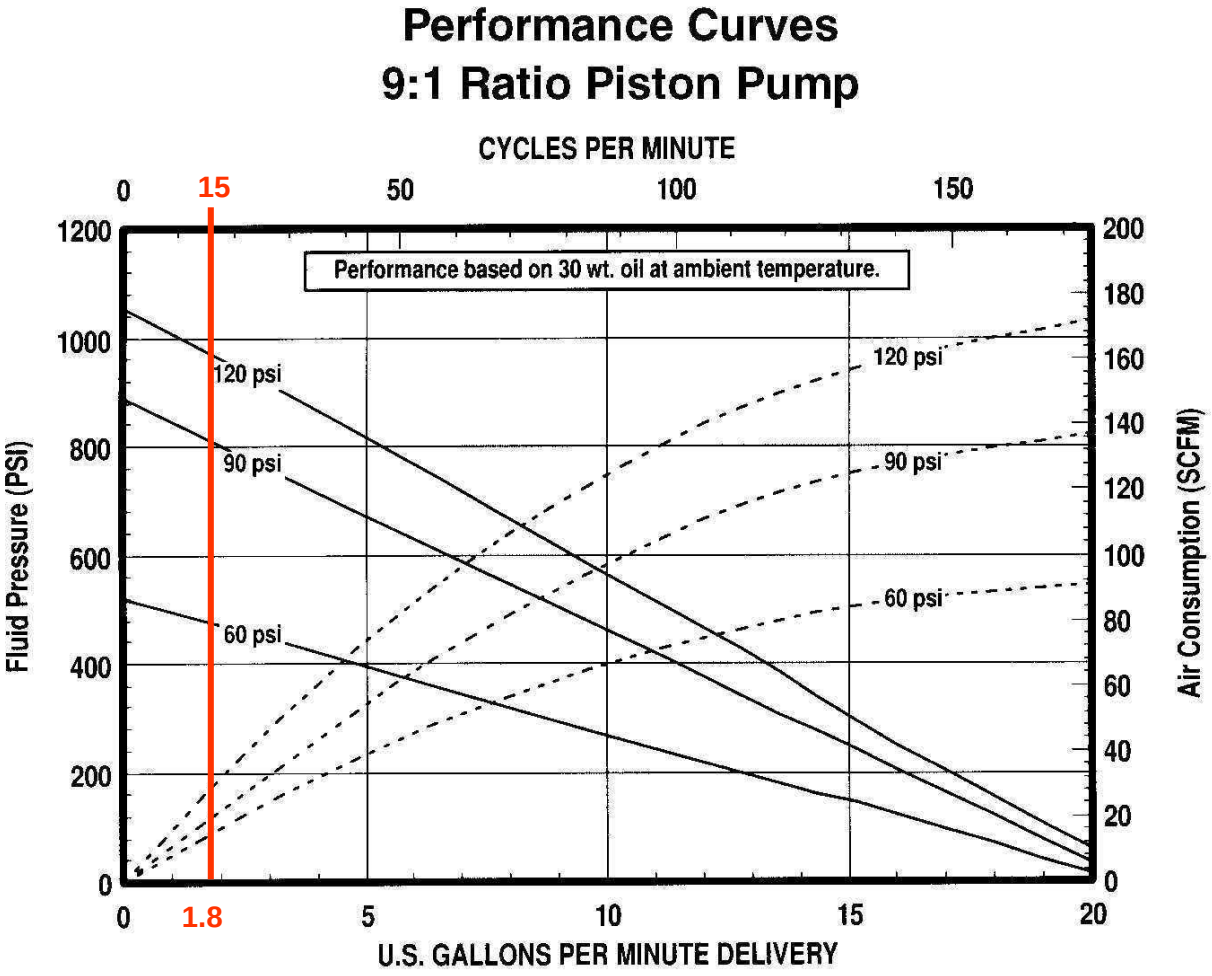
Determine Cycle Rate



- Example Calculation:
  Back Pressure = 800 psi
  Air = 90 psi
  Flow = 1.8 gpm
- Plot 1.8 gpm on the X-Axis. Move up until you intersect the top line of the chart
- To deliver 1.8 gpm, the pump will cycle roughly 15 times per minute

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