

## PD01P-XXX-XXX-A Diaphragm Pump.

There aren't repair kits, per-se, for the ARO PD01P-X-X, 1/4" ported diaphragm pump. But this document will list components that can be ordered individually to rebuild the pump.

1.) **Air Section:** reference pages 7 and 8 for this information.

Manual item 111. Major Valve Spool Assembly. ARO part number **24028268**.

Quantity needed: one (1).

Manual item 132. Gasket. ARO part number **23981525**.

Quantity needed: one (1).

Manual item 137. O-ring. ARO part number **Y325-17**.

Quantity needed: one (1).

Manual item 167. Pilot Valve Spool Assembly. ARO part number **24028276**.

Quantity needed: one (1).

Manual item 173. O-Ring. ARO part number **24243313**.

Quantity needed: one (1).



2.) **Fluid Section:** reference pages 5 and 6 for this information.

**PD01P-HPS-PTT-A:** this pump features PTFE (Teflon) ball checks and diaphragms.

Manual item 3: O-Ring. ARO Part number **Y327-108**. Quantity needed: two (2).

Manual item 7. Diaphragm. ARO Part number: **93898**. Quantity needed: two (2).

Manual item 64. Back-up O-Ring. ARO Part number: **93947**. Quantity needed: two (2).

Manual item 19: O-Ring. ARO Part number: **96514**. Quantity needed: four (4).

Manual item 22: Ball Check. ARO Part number: **96481-4**. Quantity needed: four (4)

**PD01P-HPS-PAA-A:** this pump features Santoprene ball checks and diaphragms.

Manual item 7. Diaphragm. ARO Part number: **93808**. Quantity needed: two (2).

Manual item 19: O-Ring. ARO Part number: **93761**. Quantity needed: four (4).

Manual item 22: Ball Check. ARO Part number: **96481-A**. Quantity needed: four (4)